

Pro-Line Glass Bond L

Liquid Additive for Colored Setting Mortar

Packaging: Available in 1 gallon units

- * **Specifically Designed for Glass Tile**
- * **Makes Custom Colored Setting Mortar**
- * **Use Interior or Exterior**
- * **Contributes to LEED®**

◆ **Usage:** Glass Bond L is a unique latex additive that is specially designed for use with Pro-Line Brilliance colored sanded grout. When Glass Bond L and Pro-Line Brilliance colored sanded grout are combined, they create a custom colored setting material designed specifically for glass tile installation. While designed for glass tile units Glass Bond L can also be used for semi-vitreous and vitreous tile such as porcelain, ceramic, and mosaic units for both interior and exterior applications. Glass Bond L provides a superior bond and is ideal for use in demanding conditions. **ANSI A108.5, A118.1, A118.4**

◆ **Suitable Substrates:** Properly prepared plumb and true masonry, concrete, cementitious backer units, cured Portland cement mortar beds, brick, ceramic tile, and stone. Used for both interior and exterior applications. For interior, dry applications Glass Bond L can be used over drywall (vertical only).

◆ **Preparatory Work:** All substrates must be clean, dry, and structurally sound and not subject to extreme temperatures (below 40°F or above 100°F) during installation. Detailed instructions may be found in the T.C.N.A. Handbook and ANSI A108.5. Surface must be free of all grease, oil, dirt, dust, curing compounds, sealers, coatings, efflorescence, old adhesive residues, gypsum based underlayments and any other foreign matter. Painted or glossy surfaces must be sanded, stripped, and free of all contaminants.

◆ **Tile:** Remove any tile release agent (usually a whitish powder), dust, or other contaminants found on the tile or stone back. This may be done by scrubbing with a nylon brush and water.

◆ **Expansion Joints:** Expansion joints shall be installed in accordance with local building codes. See EJ171 in T.C.N.A. handbook for details. Expansion joints, control joints and cold joints should never be bridged with setting material.

◆ **Cementitious Substrates:** Clean via mechanical sanding, scraping, or chipping. Surface may also be cleaned with muriatic acid if thoroughly flushed and neutralized. Smooth, steel troweled concrete surfaces must be mechanically scarified to ensure a good bond. Concrete should be able to absorb water. Dry porous concrete should be dampened prior to ceramic tile installation- do not leave puddles or standing water on surfaces.

◆ **Non-Cementitious Substrates:** Surfaces such as stripwood, old plaster or painted surfaces that provide bonding problems should be covered with a cleavage membrane topped with a 3/8" to 3/4" reinforced mortar bed for walls and a 1 1/4" reinforced mortar bed for floors.

◆ **Plywood Substrates:** ***Note: Glass Tile may not be suitable over any type of wood or plywood substrate. See T.C.N.A and glass tile manufacture for recommendations.**

◆ **Ceramic Tile Substrate:** Existing tile substrate must be properly bonded. Surface must be prepared in accordance with cementitious substrates; surface is required to be mechanically scarified prior to installation to ensure a proper bond.

◆ **Mix:** Add Brilliance colored sanded grout to Glass Bond L liquid at the approximate rate of 3 quarts per 25 lbs. of grout. Do Not Add Water. Mix thoroughly until smooth and paste-like consistency is achieved and let mortar slake for 10 minutes, then remix. If a mechanical mixer is used, it must be mixed at a low RPM (300rpm or less) so as not to entrap air in the mortar. Do not add additional liquid or powder after slaking period. The proper mortar consistency is such that when applied with a notched trowel to the substrate, the ridges formed in the mortar will not flow or slump. Do not use mortar after initial set in bucket. During use, remix mortar occasionally. Do not use as a grout.

◆ **Application:** Spread mortar with flat side of trowel to key into substrate; then, apply additional mortar to a depth sufficient to be notched with a suitable trowel that will leave only enough mortar to give 100% contact with back of tile and a subsequent mortar bed of 3/32" to 3/16". With high lug tiles, "back buttering" may be required to ensure 100% coverage to back of tiles. During the setting of tile, it is advisable to occasionally remove a tile to be sure mortar has not skinned over and sufficient transfer is being made. It is also required that tiles be embedded to obtain good transfer of mortar to tile and for proper alignment. Do not adjust tiles in mortar after they have been set past 20 minutes.

***Note: There are no uniform standards for glass tile application, please follow tile manufacturer's directions when choosing the proper setting material and any other possible limitations.**

*Data Sheets are subject to change without notice. For latest revision, check our website at www.bondedmaterials.com.
If an installation or materials should be changed outside the detailed instructions, please contact our technical support dept. for assistance.*

◆ Bonded Materials Company ◆

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◆**Curing:** Minimum cure is obtained in approximately 24 hours depending on ambient temperatures. Allow minimum of 24-48 hours before grouting or light traffic. When used to install tile in an area that will be continually wet, it is recommended the installation be allowed to cure a minimum of 14 days and be thoroughly dry prior to water exposure. Glass tiles with coatings on the back require curing a minimum of 21-28 days before being submerged in water.

◆**Cleaning:** Clean off any uncured mortar with clean water only.

◆**Limitations:** When grout is mixed with Glass Bond L do not use as a grout, use Brilliance grout mixed only with water or ProCrylic additive in tile joints. Glass Bond L must not be applied directly over hardwood, asphalt sheeting, vinyl covered wall board, Masonite®, cement asbestos board, metal, glass, fiberglass, plastic, luan plywood or gypsum mortar beds. Improperly cured or wet plywood, particle board or stripwood surfaces are not considered suitable substrates. Some red, black, as well as all green marbles may warp when installed with setting materials containing water, these marbles along with all resin-backed marbles must be set with Pro-Line Poxy™.

◆**Protection:** Protect from freezing for 5-7 days

◆**Coverage:** Square feet per 25 lb. bag of grout/liquid
 20 - 25 sq. feet using a 1/2" x 1/2" square notched trowel
 30 - 35 sq. feet using a 1/4" x 3/8" square notched trowel
 35 - 40 sq. feet using a 1/4" x 1/4" square notched trowel

◆**Storage:** One year if kept dry in sealed bags.

◆**Safety:** May cause eye, skin, or lung injury. Contains free silica. Prolonged exposure to dust may cause delayed lung disease (silicosis). Eliminate exposure to dust. Use NIOSH approved mask for silica dust. Contains Portland cement. If any cement or cement mixtures get into the eye, flush immediately and repeatedly with water and consult a physician promptly. Freshly mixed cement, mortar, concrete, or grout may cause skin injury. Avoid contact with skin where possible and wash exposed areas promptly with water. **KEEP OUT OF REACH OF CHILDREN.**

◆**Warranty:** Bonded Materials Company ("Bonded Materials") warrants to the original consumer purchaser that its product shall be free from defects in material and workmanship under normal and proper use for a period of one year following the date of original purchase. Bonded Materials sole liability under this warranty shall be limited to the replacement of the product. The statements, recommendations, and technical information provided are furnished without warranty, representation, inducement or license of any kind; except that it is accurate to the best of our knowledge, or obtained from sources believed by us to be accurate. Bonded Materials makes no warranty for a particular purpose with respect to product sold herein, except quality of components shall be in accordance with Bonded Materials standards. It is expressly understood and agreed that the buyer's sole and exclusive remedy shall be replacement of defective products. Handling and actual use of product are beyond the control of Bonded Materials, therefore, no warranty is made, expressed or implied, as to the results obtained from use of the product or against any claims for infringement of patents resulting from the use of the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty will not extend to any product which has been modified in any way or which has not been used in accordance with Bonded Materials printed instructions. Bonded Materials makes no other warranties either expressed or implied. This warranty gives you specific legal rights, and you may have other rights that vary from state to state.

Glass Bond L Technical Data (based on 70°F [21°C] and 50% relative humidity)

Test	Glass Bond L Values
*Open time @ 70°F -	25 Minutes
Adjustability @ 70°F -	25-30 Minutes
Bucket life @ 70°F -	4-6 Hours
Shear Bond ANSI A118.4	
Non-Vitreous Tile 28 Days	>800 psi (56 kg/cm ²)
Impervious Mosaic Tile 28 Days	>650 psi (46 kg/cm ²)
Water Immersion 7 Days	>450 psi (32 kg/cm ²)
Freeze Thaw 28 Days	>350 psi (25 kg/cm ²)

*Open times vary based on temperature, humidity, substrate, trowel size, and job-site conditions.

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